

## PRODUCTS CATALOGUE

"AT EASE IN YOUR CONSTRUCTION SITE"





# Ritmo meets all your welding needs in your jobsite



The information and photos in this publication are not binding and RITMO S.P.A. is free to make any alterations without prior notice.



## DVANTAGE RITMO



#### RITMO WORLDWIDE

Ritmo has professional distributors and resellers all over the world. Our staff is ready to assist you in English, Spanish, French, German, Arab, Italian, Russian and Portuguese.

#### **TRAINING**

From many years now, we have decided that the best way to grant a client/ distributor a perfect knowledge of our products is to invest in custom training, in our own premises. These courses are aimed to teach how to operate the products in the best way, and how to supply the "first aid" when necessary.

#### PRESALES TECHNICAL ASSISTANCE

When a client or a potential client wants to buy us a product, it is our standard procedure to help find the best solution to its needs.

#### **GLOBAL ADVICE**

In such a technical field as ours, the customer requires the best assistance. Thanks to the experience developed along the years, and to the co-operation with several manufacturers, institutions, schools and training institutes, RITMO is able to give the most comprehensive advice to no matter which related issue. Our company is a long-time member of a UNIPLAST's (UNI-Italian National Plastics Standards Body) working group dedicated to the study and draw up of new standards within our field. The importance of this group is linked to the fact that the expansion of the plastic welding field ought to be followed by a crescent sensitivity for safety issues, so to have a sustainable and continuous growth. The working group prepares draws, hence present them to the UNI to be discussed and eventually transformed into new standards.

#### AFTER SALES TECHNICAL ASSISTANCE

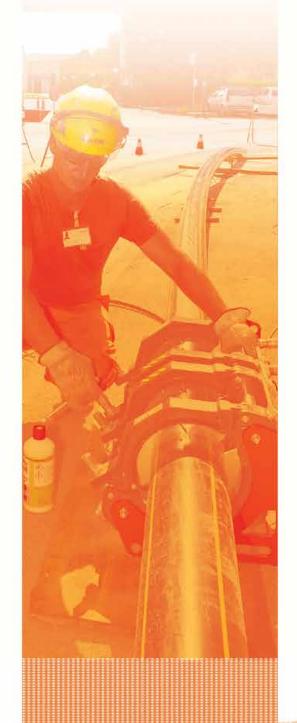
Ritmo's Service Centre can solve all kind of technical issues, as well as overhaul our machines. Ritmo has other Service Centres abroad, linked to its official distributors.

#### **STARTING AND TESTING**

RITMO' technicians are prepared to make the starting and testing of workshop machines at the client' own premises, so that the fittings production can start almost immediately.













## RITMO'S BUTT FUSION MACHINES: WORK PHILOSOPHY AVAILABLE TO EVERYONE!

#### - MANUAL

welding machines without hydraulic gearcase



#### - HYDRAULIC

welding machines with hydraulic gearcase



#### - EASY LIFE SYSTEM HIGH LEVEL PERFORMANCE

automated welding cycle welding machines with special hydraulic gearcase Hardware and Software interact to the entire workflow repetition of welding cycles GPS, data-logging and report PDF



#### - ALL TERRAIN HIGH LEVEL PERFORMANCE

self-contained generator on board
self-propelled
trolley with wheels
welding machines with special hydraulic gearcase
automated welding cycle
Hardware and Software interact to the entire workflow
repetition of welding cycles
GPS, data-logging and report PDF



#### - CNC HIGH LEVEL PERFORMANCE

automatic welding cycle special hydraulic gearcase and machine body with integrated mechanical extraction of heating plate Hardware and Software interact to the entire workflow repetition of welding cycles GPS, data-logging and report PDF





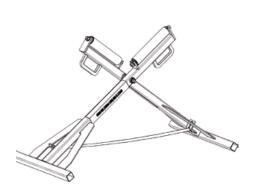
## **HS ROLLERS**

HIGH STAND ROLLERS, this device is essential for supporting the pipes while they are being welded with the butt fusion machines. The rollers minimise pipe friction and drag force no matter which is the construction site condition. Special design for All Terrain / Trailer Line.

#### **HS ROLLERS 250**

Working range max: Ø 250 mm (8" DIPS) Overall dimension (W x D x H): 1150 x 500 x 756 mm 45.3" x 19.7" x 29.7" Weight: 26 Kg 57.3 lb

Weight capacity: 500 Kg 1.100 lb



#### **HS ROLLERS 355**

Working range max: Ø 355 mm (14" IPS) Overall dimension (W x D x H):

1421 x 600 x 818 mm 55.9" x 23.6" x 32.2" Weight: 33 Kg 72.8 lb

Weight capacity: 1000 Kg 2.200 lb

#### **HS ROLLERS 630**

Working range max: Ø 630 mm (24" DIPS) Overall dimension (W x D x H):

1766 x 800 x 982 mm 69.5" x 31.5" x 38.6" Weight: 55 Kg 121.2 lb

Weight capacity: 2000 Kg 4.400 lb





## **BUTT FUSION MACHINES REFERENCE**



| WORKING RANGE Ø mm    | 32 | 40 | 50 | 63 | 75 | 90 | 110 | 125 | 140 | 160 | 180 | 200 | 225 | 250 | 280 | 315 | 355 | 400 | 450 | 500 | 560 | 630 | 710 | 800 | 900 | 1000 | 1200 | 1400 | 1600 |
|-----------------------|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|
| GAMMA 160             |    | 40 | 50 | 63 | 75 | 90 | 110 | 125 | 140 | 160 |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |      |      |      |      |
| DELTA 160 M           | 32 | 40 | 50 | 63 | 75 | 90 | 110 | 125 | 140 | 160 |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |      |      |      |      |
| DELTA 200 M           |    |    |    | 63 | 75 | 90 | 110 | 125 | 140 | 160 | 180 | 200 |     |     |     |     |     |     |     |     |     |     |     |     |     |      |      |      |      |
| BASIC 160             |    | 40 | 50 | 63 | 75 | 90 | 110 | 125 | 140 | 160 |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |      |      |      |      |
| BASIC 200             |    |    |    | 63 | 75 | 90 | 110 | 125 | 140 | 160 | 180 | 200 |     |     |     |     |     |     |     |     |     |     |     |     |     |      |      |      |      |
| BASIC 250             |    |    |    |    | 75 | 90 | 110 | 125 | 140 | 160 | 180 | 200 | 225 | 250 |     |     |     |     |     |     |     |     |     |     |     |      |      |      |      |
| BASIC 315             |    |    |    |    |    | 90 | 110 | 125 | 140 | 160 | 180 | 200 | 225 | 250 | 280 | 315 |     |     |     |     |     |     |     |     |     |      |      |      |      |
| BASIC 355             |    |    |    |    |    |    |     | 125 | 140 | 160 | 180 | 200 | 225 | 250 | 280 | 315 | 355 |     |     |     |     |     |     |     |     |      |      |      |      |
| COMPACT 355           |    |    |    |    |    |    |     | 125 | 140 | 160 | 180 | 200 | 225 | 250 | 280 | 315 | 355 |     |     |     |     |     |     |     |     |      |      |      |      |
| BASIC 160 EASY LIFE   |    | 40 | 50 | 63 | 75 | 90 | 110 | 125 | 140 | 160 |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |      |      |      |      |
| BASIC 200 EASY LIFE   |    |    |    | 63 | 75 | 90 | 110 | 125 | 140 | 160 | 180 | 200 |     |     |     |     |     |     |     |     |     |     |     |     |     |      |      |      |      |
| BASIC 250 EASY LIFE   |    |    |    |    | 75 | 90 | 110 | 125 | 140 | 160 | 180 | 200 | 225 | 250 |     |     |     |     |     |     |     |     |     |     |     |      |      |      |      |
| BASIC 315 EASY LIFE   |    |    |    |    |    | 90 | 110 | 125 | 140 | 160 | 180 | 200 | 225 | 250 | 280 | 315 |     |     |     |     |     |     |     |     |     |      |      |      |      |
| BASIC 355 EASY LIFE   |    |    |    |    |    |    |     | 125 | 140 | 160 | 180 | 200 | 225 | 250 | 280 | 315 | 355 |     |     |     |     |     |     |     |     |      |      |      |      |
| DELTA 500 EASY LIFE   |    |    |    |    |    |    |     |     |     |     |     | 200 | 225 | 250 | 280 | 315 | 355 | 400 | 450 | 500 |     |     |     |     |     |      |      |      |      |
| DELTA 630 EASY LIFE   |    |    |    |    |    |    |     |     |     |     |     |     |     |     | 280 | 315 | 355 | 400 | 450 | 500 | 560 | 630 |     |     |     |      |      |      |      |
| DELTA 500             |    |    |    |    |    |    |     |     |     |     |     | 200 | 225 | 250 | 280 | 315 | 355 | 400 | 450 | 500 |     |     |     |     |     |      |      |      |      |
| DELTA 630             |    |    |    |    |    |    |     |     |     |     |     |     |     |     | 280 | 315 | 355 | 400 | 450 | 500 | 560 | 630 |     |     |     |      |      |      |      |
| DELTA 800             |    |    |    |    |    |    |     |     |     |     |     |     |     |     |     |     |     |     |     | 500 | 560 | 630 | 710 | 800 |     |      |      |      |      |
| DELTA 1000            |    |    |    |    |    |    |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     | 630 | 710 | 800 | 900 | 1000 |      |      |      |
| DELTA 1200            |    |    |    |    |    |    |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     | 710 | 800 | 900 | 1000 | 1200 |      |      |
| DELTA 1600            |    |    |    |    |    |    |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     | 800 | 900 | 1000 | 1200 | 1400 | 1600 |
| DELTA 250 TRAILER     |    |    |    |    | 75 | 90 | 110 | 125 | 140 | 160 | 180 | 200 | 225 | 250 |     |     |     |     |     |     |     |     |     |     |     |      |      |      |      |
| DELTA 355 TRAILER     |    |    |    |    |    |    |     | 125 | 140 | 160 | 180 | 200 | 225 | 250 | 280 | 315 | 355 |     |     |     |     |     |     |     |     |      |      |      |      |
| DELTA 355 ALL TERRAIN |    |    |    |    |    |    |     | 125 | 140 | 160 | 180 | 200 | 225 | 250 | 280 | 315 | 355 |     |     |     |     |     |     |     |     |      |      |      |      |
| DELTA 500 TRAILER     |    |    |    |    |    |    |     |     |     |     |     | 200 | 225 | 250 | 280 | 315 | 355 | 400 | 450 | 500 |     |     |     |     |     |      |      |      |      |
| DELTA 500 ALL TERRAIN |    |    |    |    |    |    |     |     |     |     |     | 200 | 225 | 250 | 280 | 315 | 355 | 400 | 450 | 500 |     |     |     |     |     |      |      |      |      |
| DELTA 630 TRAILER     |    |    |    |    |    |    |     |     |     |     |     |     | 225 | 250 | 280 | 315 | 355 | 400 | 450 | 500 | 560 | 630 |     |     |     |      |      |      |      |
| DELTA 630 ALL TERRAIN |    |    |    |    |    |    |     |     |     |     |     |     | 225 | 250 | 280 | 315 | 355 | 400 | 450 | 500 | 560 | 630 |     |     |     |      |      |      |      |
| DELTA 1000 TRAILER    |    |    |    |    |    |    |     |     |     |     |     |     |     |     |     | 315 | 355 | 400 | 450 | 500 | 560 | 630 | 710 | 800 | 900 | 1000 |      |      |      |
| DELTA DRAGON 250 CNC  |    |    |    |    | 75 | 90 | 110 | 125 | 140 | 160 | 180 | 200 | 225 | 250 |     |     |     |     |     |     |     |     |     |     |     |      |      |      |      |
| DELTA DRAGON 315 CNC  |    |    |    |    |    | 90 | 110 | 125 | 140 | 160 | 180 | 200 | 225 | 250 | 280 | 315 |     |     |     |     |     |     |     |     |     |      |      |      |      |
| WORKING RANGE Ø mm    | 32 | 40 | 50 | 63 | 75 | 90 | 110 | 125 | 140 | 160 | 180 | 200 | 225 | 250 | 280 | 315 | 355 | 400 | 450 | 500 | 560 | 630 | 710 | 800 | 900 | 1000 | 1200 | 1400 | 1600 |

| CTS                   | 1" | 1%" | 1%" | 2" |    |       |       |    |    |    |    |    |    |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |        |     |
|-----------------------|----|-----|-----|----|----|-------|-------|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|--------|-----|
| IPS                   |    |     |     |    | 1" | 1%"   | 11/2" | 2" | 3" | 4" | 5" | 6" | 8" | 10" | 12" | 14" | 16" | 18" | 20" | 22" | 24" | 26" | 28" | 30" | 32" | 34" | 36" | 42" | 48" | 52" | 54"    | 63' |
| GAMMA 160             |    |     |     |    | •  | •     | •     | •  | ٠  |    | •  |    |    |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     | $\Box$ |     |
| DELTA 160 M           | •  | •   | •   | •  | •  | •     | •     | •  | ٠  | ٠  | •  |    |    |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |        |     |
| DELTA 200 M           |    |     |     |    |    |       |       | •  | ٠  | ٠  | •  | •  |    |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |        |     |
| BASIC 160             |    |     |     |    | •  | •     | •     | •  | •  | •  | •  |    |    |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |        |     |
| BASIC 200             |    |     |     |    |    |       |       | •  | •  | •  | •  | •  |    |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |        |     |
| BASIC 250             |    |     |     |    |    |       |       | •  | •  | •  | •  | •  | •  |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |        |     |
| BASIC 315             |    |     |     |    |    |       |       |    | •  | •  | •  | •  | •  | •   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |        |     |
| BASIC 355             |    |     |     |    |    |       |       |    |    | •  | •  | •  | •  | ٠   | •   | •   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |        |     |
| COMPACT 355           |    |     |     |    |    |       |       |    |    | •  | •  | •  | •  | •   | •   | •   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |        |     |
| BASIC 160 EASY LIFE   |    |     |     |    | •  | •     | •     | •  | •  | •  | •  |    |    |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |        |     |
| BASIC 200 EASY LIFE   |    |     |     |    |    |       |       | •  | •  | •  | •  | •  |    |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |        |     |
| BASIC 250 EASY LIFE   |    |     |     |    |    |       |       | •  | •  | •  | •  | •  | •  |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |        |     |
| BASIC 315 EASY LIFE   |    |     |     |    |    |       |       |    | •  | •  | •  | •  | •  | •   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |        |     |
| BASIC 355 EASY LIFE   |    |     |     |    |    |       |       |    |    | •  | •  | •  | •  | ٠   | •   | •   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |        |     |
| DELTA 500 EASY LIFE   |    |     |     |    |    |       |       |    |    |    |    |    | •  | •   | •   | •   | •   | •   |     |     |     |     |     |     |     |     |     |     |     |     |        | П   |
| DELTA 630 EASY LIFE   |    |     |     |    |    |       |       |    |    |    |    |    |    | ٠   | •   | •   | •   | •   | •   | •   | ٠   |     |     |     |     |     |     |     |     |     |        | Г   |
| DELTA 500             |    |     |     |    |    |       |       |    |    |    |    |    | ٠  | •   | •   | •   | •   | ٠   |     |     |     |     |     |     |     |     |     |     |     |     |        | П   |
| DELTA 630             |    |     |     |    |    |       |       |    |    |    |    |    |    | •   | •   | •   | •   | ٠   | •   | •   | •   |     |     |     |     |     |     |     |     |     |        |     |
| DELTA 800             |    |     |     |    |    |       |       |    |    |    |    |    |    |     |     |     |     |     | •   | ٠   | ٠   | •   | ٠   | ٠   |     |     |     |     |     |     |        |     |
| DELTA 1000            |    |     |     |    |    |       |       |    |    |    |    |    | П  |     |     |     |     |     |     |     | •   | •   | ٠   | ٠   | •   | •   | •   |     |     |     |        | П   |
| DELTA 48"             |    |     |     |    |    |       |       |    |    |    |    |    | П  |     |     |     |     |     |     |     |     |     | •   | ٠   | •   | •   | •   | •   |     |     |        | П   |
| DELTA 1600            |    |     |     |    |    |       |       |    |    |    |    |    |    |     |     |     |     |     |     |     |     |     |     |     | •   | •   | •   | •   | •   | •   | •      | •   |
| DELTA TRAILER 250     |    |     |     |    |    |       |       | •  | •  | •  | •  | •  | •  |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |        |     |
| DELTA 355 TRAILER     |    |     |     |    |    |       |       |    |    | •  | •  | •  | •  | •   | •   | •   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |        |     |
| DELTA 355 ALL TERRAIN |    |     |     |    |    |       |       |    |    | •  | •  | •  | •  | •   | •   | •   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |        |     |
| DELTA 500 TRAILER     |    |     |     |    |    |       |       |    |    |    |    | •  | •  | •   | •   | •   | •   | ٠   | •   |     |     |     |     |     |     |     |     |     |     |     |        |     |
| DELTA 500 ALL TERRAIN |    |     |     |    |    |       |       |    |    |    |    | •  | •  | •   | •   | •   | •   | •   | •   |     |     |     |     |     |     |     |     |     |     |     |        |     |
| DELTA 630 TRAILER     |    |     |     |    |    |       |       |    |    |    |    |    | •  | ٠   | •   | •   | •   | •   | •   | •   | ٠   |     |     |     |     |     |     |     |     |     |        |     |
| DELTA 630 ALL TERRAIN |    |     |     |    |    |       |       |    |    |    |    |    | •  | •   | •   | •   | •   | •   | •   | •   | •   |     |     |     |     |     |     |     |     |     |        |     |
| DELTA 1000 TRAILER    |    |     |     |    |    |       |       |    |    |    |    |    |    |     |     | •   | •   | •   | •   | •   | •   | •   | •   | •   | •   | •   | •   |     |     |     |        |     |
| IPS                   |    |     |     |    | 1" | 11/2" | 11/2" | 2" | 3" | 4" | 5" | 6" | 8" | 10" | 12" | 14" | 16" | 18" | 20" | 22" | 24" | 26" | 28" | 30" | 32" | 34" | 36" | 42" | 48" | 52" | 54"    | 63" |

| DIPS                  | 3" | 4" | 6" | 8" | 10" | 12" | 14" | 16" | 18" | 20" | 24" | 30" | 36" | 42" | 48" | 54" | 60' |
|-----------------------|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| GAMMA 160             |    | •  |    |    |     |     |     |     |     |     |     |     |     |     |     |     |     |
| DELTA 160 M           | •  | •  |    |    |     |     |     |     |     |     |     |     |     |     |     |     |     |
| DELTA 200 M           | •  | ٠  | ٠  |    |     |     |     |     |     |     |     |     |     |     |     |     |     |
| BASIC 160             | •  | •  |    |    |     |     |     |     |     |     |     |     |     |     |     |     |     |
| BASIC 200             | •  | •  | •  |    |     |     |     |     |     |     |     |     |     |     |     |     |     |
| BASIC 250             | •  | •  | •  | •  |     |     |     |     |     |     |     |     |     |     |     |     |     |
| BASIC 315             | •  | ٠  | ٠  | •  | ٠   |     |     |     |     |     |     |     |     |     |     |     |     |
| BASIC 355             | •  | ٠  | •  | •  | ٠   | •   |     |     |     |     |     |     |     |     |     |     |     |
| COMPACT 355           | •  | •  | •  | •  | ٠   | •   |     |     |     |     |     |     |     |     |     |     |     |
| BASIC 160 EASY LIFE   | •  | ٠  |    |    |     |     |     |     |     |     |     |     |     |     |     |     |     |
| BASIC 200 EASY LIFE   | •  | •  | •  |    |     |     |     |     |     |     |     |     |     |     |     |     |     |
| BASIC 250 EASY LIFE   | •  | •  | •  | •  |     |     |     |     |     |     |     |     |     |     |     |     |     |
| BASIC 315 EASY LIFE   | •  | •  | •  | •  | •   |     |     |     |     |     |     |     |     |     |     |     |     |
| BASIC 355 EASY LIFE   | •  | •  | •  | •  | •   | •   |     |     |     |     |     |     |     |     |     |     |     |
| DELTA 500 EASY LIFE   |    |    |    | •  | ٠   | •   | •   | ٠   | ٠   |     |     |     |     |     |     |     |     |
| DELTA 630 EASY LIFE   |    |    |    |    | •   | •   | •   | •   | ٠   | •   |     |     |     |     |     |     |     |
| DELTA 500             |    |    |    | •  |     | •   | •   |     |     |     |     |     |     |     |     |     |     |
| DELTA 630             |    |    |    |    |     |     |     | ٠   |     | •   |     |     |     |     |     |     |     |
| DELTA 800             |    |    |    |    |     |     |     |     | •   | •   | •   |     |     |     |     |     |     |
| DELTA 48"             |    |    |    |    |     |     |     |     |     |     |     | •   | •   | •   |     |     |     |
| DELTA 1600            |    |    |    |    |     |     |     |     |     |     |     | •   | •   | •   | •   | •   | •   |
| DELTA TRAILER 250     | •  | •  | •  | •  |     |     |     |     |     |     |     |     |     |     |     |     |     |
| DELTA 355 TRAILER     |    | •  | •  | •  | •   | •   | •   |     |     |     |     |     |     |     |     |     |     |
| DELTA 355 ALL TERRAIN |    | •  | •  | •  | •   | •   | •   |     |     |     |     |     |     |     |     |     |     |
| DELTA 500 TRAILER     |    |    | •  | •  | •   | •   | •   |     | ٠   |     |     |     |     |     |     |     |     |
| DELTA 500 ALL TERRAIN |    |    | •  | •  | •   | •   | •   | •   |     |     |     |     |     |     |     |     |     |
| DELTA 630 TRAILER     |    |    |    | •  | •   | •   | •   | •   |     | •   | •   |     |     |     |     |     |     |
| DELTA 630 ALL TERRAIN |    |    |    | •  | •   | •   | •   | •   |     | •   | •   |     |     |     |     |     |     |
| DELTA 1000 TRAILER    |    |    |    |    |     |     | •   | •   |     | •   | •   | •   | •   |     |     |     |     |
| DIPS                  | 3" | 4" | 6" | 8" | 10" | 12" | 14" | 16" | 18" | 20" | 24" | 30" | 36" | 42" | 48" | 54" | 60' |



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